

Error Coding System Strongarm & eDraulic



Background

This presentations is designed for service center employees and Hurst sales team helping them to **understand** and **act** on customer complaints or trouble with Hurst StrongArm and eDraulic batteries and chargers. With this additional knowledge Hurst employees will be able to improve customer service and problem solving capabilities with their customers and improve communication and product warranty process with Akku Power.

Content

The content of this material includes a complete guide and explanation of all common error codes and problems that may occur. The material covers:

- StrongArm + Charger
- eDraulic + Charger
- Battery and Charger test procedure

Goal

Hurst staff will gain a full understanding and guide on

- Error Codes description and meaning
- Troubleshooting and recomendations on how to proceed



Error coding system

Batteries





STRONGARM





Charger



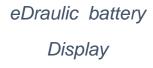
7 STEP test procedure



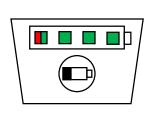


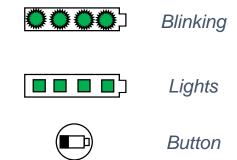
Battery LED Definition with two main functions











SOC
State of Charge

The state of charge (SOC) is displayed for 5s after the push of the button.

2 Error Codes

The error states are displayed for 10s after the error occurrence.

State of charge display







| | LED Code | Description - | | | |
|-----------------|----------|-----------------------------------|-----------------|--|--|
| | #1 | | SOC < 5% | | |
| | | | | | |
| | #2 | | 5% ≤ SOC < 12% | | |
| | #3 | | 12% ≤ SOC < 25% | | |
| State of Charge | #4 | | 25% ≤ SOC < 37% | | |
| Charge | #5 | | 37% ≤ SOC < 50% | | |
| | #6 | | 50% ≤ SOC < 62% | | |
| | #7 | | 62% ≤ SOC < 75% | | |
| | #8 | | SOC > 75% | | |

Error code display







| | LED Code | Description — | |
|-------------|--|------------------------------------|--|
| | #9 • • • • • • • • • • • • • • • • • • • | Undervoltage | |
| | #10 •••••••••••••••••••••••••••••••••••• | Load overcurrent | |
| | #11 * □ * • • • • • • • • • • • • • • • • • • • | Charge overcurrent | |
| <u></u> | #12 | Short-circuit | |
| Error Codes | #13 •••••••••••••••••••••••••••••••••••• | Overvoltage | |
| | #14 *** | FETs overtemperature | |
| | #15 **** | Cells overtemperature | |
| | #16 | Cells undertemperature | |
| | #17 (**) • • • • • • • • • • • • • • • • • • | Undervoltage when undertemperature | |

LED Code — Description of protection -

Undervoltage

Meaning

Battery voltage ist too low / completely empty

Troubleshooting & Recommendations —

Troubleshooting:

Charge battery until 100% of charge is reached

Recommendation:

If battery is not charging after 5 minutes and charger is indicating defective battery please contact your Hurst technical service



- Error Code — #10 **●** □ **●** □] Description of protection

Load overcurrent

Meaning

Current consumption between battery and tool is temporarely too high

Troubleshooting & Recommendations

Troubleshooting:

Wait until the error code is gone (max. 15s). Check the battery function using another tool.

Recommendation:

If the error persists with second tool contact your dealer otherwise check the first tool to exclude it is defect.

| Error Code — | 7[|
|--------------|----|
| #11 | |
| | |

Description of protection -

Charge overcurrent

Meaning

Charging current too high

Troubleshooting & Recommendations

Troubleshooting:

Check battery on another charger and after minimum 30 sec the error should be gone

Recommendation:

If the error persists with the second charger contact your dealer otherwise send in the first charger for a technical revision.

Error Code — #12

Description of protection

Short-circuit

Meaning

Power consumption too high – higher than the overload current

Troubleshooting & Recommendations

Troubleshooting:

Be sure that "+ / -" contacts are not directly in connact via conducting materials. Wait for at least 30 sec until the error should be gone, than check the battery in another tool.

Recommendation:

If the battery error code occures in second tool please contact your dealer's technical service for assistance

Act

Error Code
#13

Description of protection -

Overvoltage

Meaning

The charging voltage is too high or defective battery cells

Troubleshooting & Recommendations

Troubleshooting:

Check battery in another charger. After min 30 sec error should be gone

Recommendation:

If the error persists with the second charger contact your dealer and send back the battery, otherwise send in the first charger for a technical revision

#14

Description of protection

FETs overtemperature

Meaning

Battery in contact with too high current for too long time

Troubleshooting & Recommendations

Troubleshooting:

Test the battery in another tool to test if the the error persists

Recommendation:

If the battery error code occures in second tool please contact your dealer's technical service for assistance

á

#15

Description of protection

Cells overtemperature

Meaning

Cells temperature above the recommend operating temperature caused by high current flow to the tool and very high ambient temperatures

Troubleshooting & Recommendations

Troubleshooting:

Disconnect or stop operating the battery in order to let the battery cool down until it reaches the maximum allowed temperature

Recommendation:

Check the cooled battery again and if the error persists contact your dealer.

#16

Description of protection

Cells undertemperature

Meaning

Cells temperature below the recommend operating temperature

Troubleshooting & Recommendations

Troubleshooting:

Disconnect the battery from the tool and bring it to the recommended temperature conditions and start using the battery again.

Recommendation:

Check the warmed up battery again in the same tool and if the error persists contact your dealer.



| Ferror Code — | Description of protection ———————————————————————————————————— | Meaning — |
|---------------|--|---|
| #17 | Undervoltage protection when undertemperature | Battery voltage ist too low by very low temperartures |
| | | |

Troubleshooting & Recommendations Troubleshooting:

Charge battery until 100% of charge is reached. Be aware that the battery is in charging temperature conditions (> 32°F / 0°C)

Test the battery in the same conditions as the error codes ocurred.

Recommendation:

If battery is not charging after 5 minutes in the recommended temperature conditions, or the charger is indicating defective battery please contact your Hurst technical service.

If the battery remains with the error code under the same cold conditions please contact your Hurst technical service.





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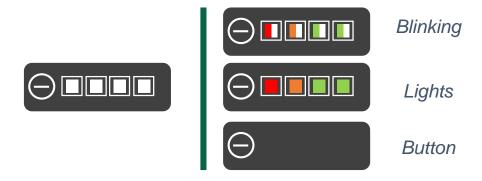


Battery LED Definition with two main functions









SOC
State of Charge

The state of charge (SOC) is displayed for 5s after the push of the button.

2 Error Codes The error states are displayed for 10s after the error occurrence.

State of charge display







| | LED Code | |
|--------------------|----------|----------------------|
| | | SOC 75% of capacity |
| SOC on the Too | | SOC 50% of capacity |
| the Tool | | SOC >25% of capacity |
| | | SOC <25% of capacity |
| • | | SOC 100% of capacity |
| SOC on | | SOC 75% of capacity |
| SOC on the Charger | | SOC 50% of capacity |
| rger | | SOC >25% of capacity |
| | | SOC <25% of capacity |

If the capacity is less than 50%, the automatic blinking of second [first] LED starts

Error codes







| | LED Code #1 | Description ———————————————————————————————————— |
|-------------|----------------|--|
| | | Undervoltage |
| | #2 | Load overcurrent 1 |
| Erro | #3 | Load overcurrent 2 |
| Error Codes | #4 | Charge overcurrent |
| | #5 | Short circuit |
| | #6 | Temperature not OK |

Error Code

Description of protection

Undervoltage

Meaning

Battery voltage ist too low / completely empty

Troubleshooting & Recommendations

Troubleshooting:

Charge battery until 100% of charge is reached

Recommendation:

If battery is not charging after 5 minutes and charger is indicating defective battery please contact your Hurst technical service



Description of protection

Load overcurrent 1 (75A)

Meaning

Current consumption between battery and tool is temporarely too high

Troubleshooting & Recommendations

Troubleshooting:

Wait until the error code is gone (max. 15s). Check the battery function using an another tool.

Recommendation:

If the error persists with second tool contact your dealer otherwise check the first tool to exclude its defect.



Description of protection

Load overcurrent 2 (80A)

Meaning

Current consumption between battery and tool is temporarely too high

Troubleshooting & Recommendations

Troubleshooting:

Wait until the error code is gone (max. 15s). Check the battery function using an another tool.

Recommendation:

If the error persists with second tool contact your dealer otherwise check the first tool to exclude its defect.



Description of protection

Charge overcurrent

Meaning

Charging current too high

Troubleshooting & Recommendations

Troubleshooting:

Check battery on another charger and after minimum 30 sec error should be gone as battery resets functions after the error code

Recommendation:

If the error persists with the second charger contact your dealer otherwise send in the first charger for a technical revision.

Error Code

Description of protection

Short circuit

Meaning

Charging current too high – higher than charge overcurrent

Troubleshooting & Recommendations

Troubleshooting:

Check battery on another charger and after minimum 15 sec error should be gone as battery resets functions after error code

Recommendation:

Check battery in a second charger in the case that the error is not remaining it is more likely that the charger is defective. If the battery error code remains in second charger please contact your dealer's technical service for assistance



Description of protection

Temperature not OK

Meaning

Cell and FETs temperature is outisde the recommend temperature range

Troubleshooting & Recommendations

Troubleshooting:

First adjust the Cells temperature by disconnecting or stop operating the battery in order to let the battery cool down or warm up until it reaches the maximum or minimum allowed temperature

Later if the battery is still blocked test the battery in another tool to test if the the error persists

Recommendation:

If the battery error code occures in second tool please contact your dealer's technical service for assistance



Error coding system

Batteries





STRONGARM





Charger



7 STEP test procedure











| | _ LED Code — | Meaning — |
|-----------------|--------------|---|
| S | #1 • O | Charger connected to the main ready to charge |
| State of Charge | #2 | Battery full |
| ge | #3 | Battery charging |







#4 Temperature not OK

Battery is out of recommended charging temperature

Battery is out of recommended charging temperature

Troubleshooting & Recommendations

Troubleshooting:

Bring the charger and battery into the recommended temperature conditions. Under the recommended conditiones the charger will restart the charging process again

Recommendation:

If the error persits try charger with another battery to reconfirm the error. If error remains unplug the charger and contact your dealer's technical service for assistance.



Troubleshooting & Recommendations

Troubleshooting:

Unplug the battery for at least 30 sec, reconnect the battery for 5 minutes to reconfirm the error.

Recommendation:

Read error coding on the battery, follow the recommendations acording the battery error code

Error Code — #6 -10

***** O

Description of protection -

- Meaning

Charger error – the left LED is blinking regardless to the right one

Broken charger

Troubleshooting & Recommendations

Troubleshooting:

N/A

Recommendation:

Disconnect the charger from plug and contact your dealer's technical service for assistance.

#11

Description of protection -

Charger not ready

Meaning

No main supply or broken charger

Troubleshooting & Recommendations

Troubleshooting:

Connect charger to main supply.

Recommendation:

If the charger does not display "ready to charge" disconnect the charger from plug and contact your dealer's technical service for assistance.



Error coding system

Batteries





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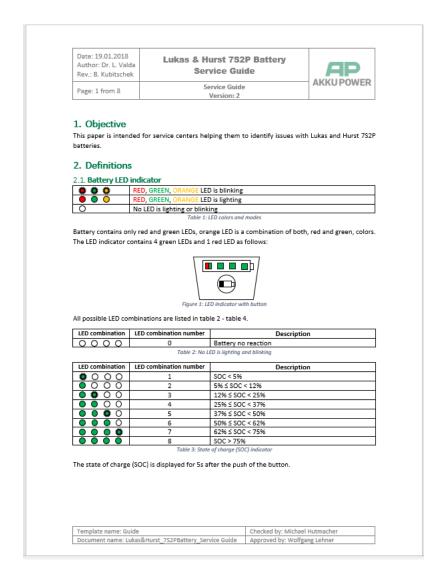
Charger



7 STEP test procedure

Service guide and service return form

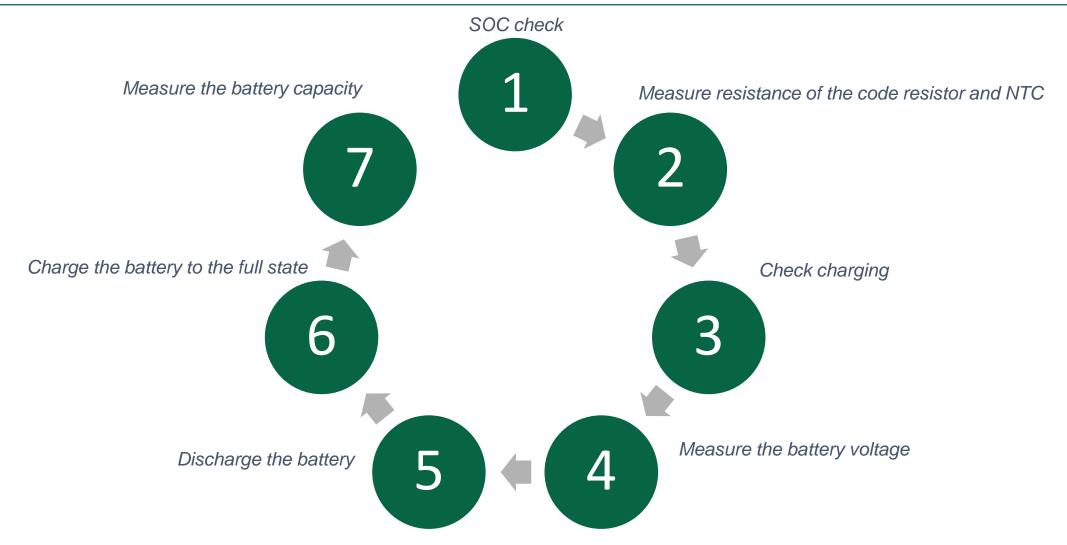




| | return fo | | on ensur | e quick processing | AKKUPOWER |
|--|--|---------------|---------------|----------------------------|-----------|
| Customer | Feedback (for Cu | stomer use | only) | | |
| | | pionine upe | Griff | | |
| Complaint nu | mber: | | | Article / item number: | |
| Lot number: | | | | J | |
| Detailed error | description: | | | | |
| Hurst contact: Telephone: | llysis (for Hurst use o | niy) | | | |
| E-Mail: | | | | | |
| Date: | | | | | |
| | | | | | |
| | | | | Visual Analysis Battery | |
| Water damage Damaged or b Burning signs Other physica Product open | ad conditioned cont and/or odor | acts | | | |
| | | | E | lectrical Analysis Battery | |
| | T | Battery | Charger | | |
| Step | Description | | quence | Measured values | Comment |
| 1 | SOC Check Measure | | \approx | NTC res.: | |
| 2 | resistance of | \Rightarrow | \Rightarrow | Code res.: | |
| 3 | Check Charging | | | W-18 | |
| | Measure battery | \approx | \bowtie | Voltage: | |
| 4 | | | | | |
| 5 | Discharge battery | X | | | |
| | battery Charge battery | \times | | Voltage: | |
| 5 | Charge battery Measure battery | X | | | |
| 5 | battery Charge battery | \times | | Voltage: Capacity: | |
| 5 | Charge battery Measure battery | × | Visual A | Capacity: | noly |
| 5 6 7 | battery Charge battery Measure battery capacity | | Visual A | | pply |
| 5 6 7 Broken casing Water damage | battery Charge battery Measure battery capacity b c capacity capacity capacity d capac | ective | Visual A | Capacity: | poly |

Akku Power 7 step test procedure





Akku Power 7 step test procedure



1

SOC check

To do: Press the button for 1s to activate LED indicator and write the time sequence you see.



Example: You see the SOC state number 4 followed by the error state number 9. The resulting sequence is 4 - 9. These sequences must be watched and written for every following step for the battery. In the steps where the charger is used write the sequence of the charger

2

Measure resistance of the code resistor and NTC

To do: Measure resistance of the code resistor and NTC using an ohmmeter as shown below.

The resistance of the code resistor should be about $22.5k\Omega$ (+/- 5%) and resistance of the NTC about $7k\Omega$ when the battery has about $77^{\circ}F$ / $25^{\circ}C$ (+/-5%). Write these values with an accuracy of one-tenth if possible.





3

Check charging

To do: Charge the battery for at least 1 minute with the charger and note the LED sequence of the charger into the table on the service return form



Measure the battery voltage

To do: Measure the battery voltage using a voltmeter immediately after unplug of the battery from the charger. Value of the voltage write with an accuracy of one-tenth of volt. Write the measured capacity into the table provided on the service return form.



Akku Power 7 step test procedure



5 Discharge the battery

To do: Discharge the battery under 26V using the electronic load AD60 (12A discharge current) or a tool until 75% of SOC is reached

Charge the battery to the full state

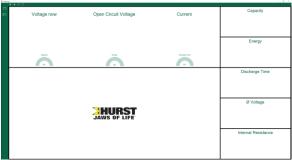
To do: Plug the battery to the charger and wait until the charger shows battery full (charger LED state 2). Unplug Battery from the charger and immediately measure the voltage and write it into table of the provided service form.



Measure the battery capacity

To do: Completely discharge the battery using the electronic load AD60 to find out the real battery capacity. The proper initial setup of the software application for AD60 control and capacity measurement environment is shown below. The running capacity measurement environment is shown in. Write the measured capacity into the line 7 in the service return form.







Thank you!